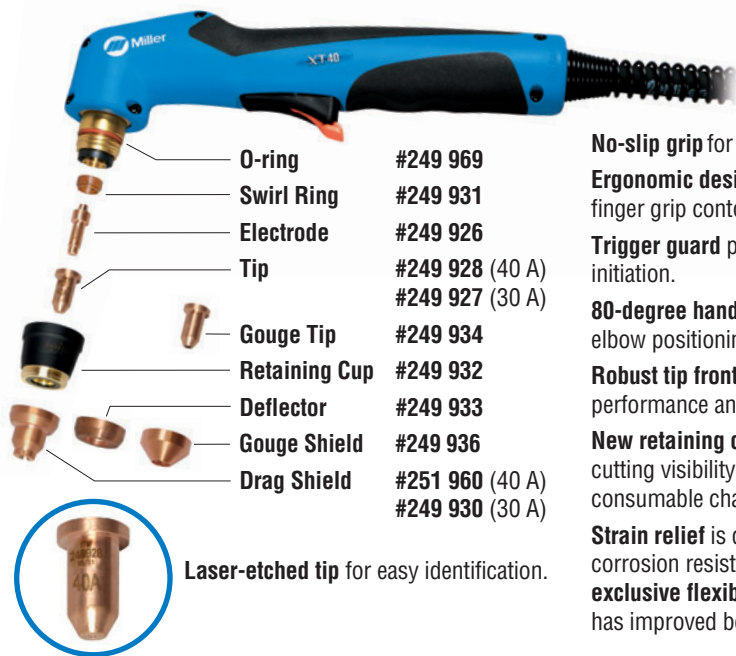


XT40 and XT40M Replacement Torches and Consumables



- O-ring #249 969
- Swirl Ring #249 931
- Electrode #249 926
- Tip #249 928 (40 A)
#249 927 (30 A)
- Gouge Tip #249 934
- Retaining Cup #249 932
- Deflector #249 933
- Gouge Shield #249 936
- Drag Shield #251 960 (40 A)
#249 930 (30 A)

Laser-etched tip for easy identification.

- XT40 Hand-Held Torch**
- #260 633 12 ft. (3.7 m)
- #260 635 20 ft. (6.1 m)

No-slip grip for easy control and torch dexterity.

Ergonomic design with unique thumb guide and finger grip contours.

Trigger guard protects against inadvertent arc initiation.

80-degree handle provides natural arm and elbow positioning while cutting.

Robust tip front end design optimizes arc performance and tip life.

New retaining cup design provides increased cutting visibility and quick turn for easy consumable change.

Strain relief is durable and corrosion resistant, and **exclusive flexible cable** has improved bend radius.



- XT40M Machine Torch**
- #259 305 25 ft. (7.6 m), long body
- #257 462 25 ft. (7.6 m), short body



Shield Sense Tab #263 310
Included in Automation Kit, not included with torches.

Machine Shield (40 A) #249 937

Note: The XT40 can be configured for cutting at either 30 A or 40 A by installing the appropriate cutting tip and drag shield. Replacing drag shield with deflector offers improved arc visibility while maintaining 1/16-inch standoff. For gouging, replace the tip and drag shield with gouge tip and gouge shield. The rest of the XT40 consumables are common.

Note: The XT40M consumables are the same as the XT40 consumables, except for the machine shield.

Ordering Information

Power Source	Stock No.	Description	Qty.	Price
Spectrum® 625 X-TREME™ with X-CASE™ 120–240 VAC, 60 Hz, 1-Phase	#907 579	With 12-ft. (3.7 m) XT40 hand-held torch and X-CASE™		
	#907 579 001	With 20-ft. (6.1 m) XT40 hand-held torch and X-CASE™		
	#907 579 002	With 25-ft. (7.6 m) XT40M long body machine torch and X-CASE™		
	#907 579 003	With 25-ft. (7.6 m) XT40M short body machine torch and X-CASE™		
Replacement Torches and Consumables				
XT40 Hand-Held Torch	(See above)	Order from Miller Service Parts		
XT40M Machine Torch	(See above)	Order from Miller Service Parts		
Consumables	(See above)	Order from Miller Service Parts		
Accessories				
Automation Kit	#301 158	Cable kit for automation upgrade. Only for models with quick-connect torch		
X-CASE™ (only)	#300 184	Carrying case for Spectrum® 625 X-TREME™		
Adapter Cord, Full KVA	#300 517	Adapts engine drive 120/240 V plug to Spectrum® 240 V plug		
XT40 Consumable Kit	#253 521	See page 3 for contents. Order from Miller Service Parts		
Plasma Standoff Roller Guide	#253 054	Order from Miller Service Parts		
Plasma Circle-Cutting Guide	#253 055	Order from Miller Service Parts		
Suction/Magnetic Pivot Base	#195 979	Order from Miller Service Parts		
In-Line Air Filter Kit	#228 926	Order from Miller Service Parts		
In-Line Air Filter Replacement Element	#228 928	Order from Miller Service Parts		
Torch Cable Covers	#239 642 #231 867	20 ft. (6.1 m). Order from Miller Service Parts 25 ft. (7.6 m)		
Flexible Work Cable w/Heavy-Duty Clamp	#263 799 #263 800	12-ft. (3.7 m) cable with quick connect. Order from Miller Service Parts 20-ft. (6.1 m) cable with quick connect.		
Safety Glasses		See page 3. Order from Miller Service Parts		
MVP™ Adapters		See page 3. Order from Miller Service Parts		

Date: _____ Total Quoted Price: _____

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