XT60 and XT60M Replacement Torches and Consumables



Note: Replacing drag shield with deflector offers improved arc visibility while maintaining 1/16-inch standoff. For gouging, replace the tip and drag shield with gouge tip and gouge shield. The rest of the XT60 consumables are common.

XT60 Hand-Held Torch 249953 20 ft. (6.1 m) **249954** 50 ft. (15.2 m)

No-slip grip for easy control and torch dexterity.

Ergonomic design with unique thumb guide and finger grip contours.

Trigger guard protects against inadvertent arc initiation.

80-degree handle provides natural arm and elbow positioning while cutting.

Robust tip front end design optimizes arc performance and tip life.

Laser-etched tip for easy identification.

New retaining cup design provides increased cutting visibility and quick turn for easy consumable change.

Strain relief is durable and corrosion resistant, and more flexible cable has improved bend radius.



24995525 ft. (7.6 m), long body24995650 ft. (15.2 m), long body25746425 ft. (7.6 m), short body26395250 ft. (15.2 m), short body



Note: The XT60M consumables are the same as the XT60 consumables, except for the machine shield.

Power Source	Stock No.	Description	Qty.	Price
Spectrum® 875 208/230 V, 1-phase	907583 907583001 907583002 907583003	With 20 ft. (6.1 m) XT60 hand-held torch With 50 ft. (15.2 m) XT60 hand-held torch With 25 ft. (7.6 m) XT60M long body machine torch With 25 ft. (7.6 m) XT60M short body machine torch		
Spectrum® 875 Auto-Line™ 208 – 575 V, 1- or 3-phase	907584 907584001 907584002 907584003 907584004 907584005	With 20 ft. (6.1 m) XT60 hand-held torch With 50 ft. (15.2 m) XT60 hand-held torch With 25 ft. (7.6 m) XT60M long body machine torch With 25 ft. (7.6 m) XT60M short body machine torch With 50 ft. (15.2 m) XT60M long body machine torch With 50 ft. (15.2 m) XT60M short body machine torch		
Replacement Torches and Consumables	(See above)	Order from Miller Service Parts		
Accessories				
Automation Accessories	(See page 3)			
Protective Cover	300388			
Full KVA Adapter Cord	300517	Adapts engine drive 120/240 V plug to Spectrum® 240 V plug		
RTI Filter and Bracket	300491			
RTI Filter Replacement Element	212771	For RTI filter 300491. Order from Miller Service Parts		
XT60 Consumable Kit	256033	Order from Miller Service Parts		
Plasma Standoff Roller Guide	253054	Order from Miller Service Parts		
Plasma Circle-Cutting Guide	253055	Order from Miller Service Parts		
Suction/Magnetic Pivot Base	195979	Order from Miller Service Parts		
In-Line Air Filter Kit	228926	Order from Miller Service Parts		
In-Line Air Filter Replacement Element	228928	For in-line filter 228926. Order from Miller Service Parts		
Torch Cable Cover Kits		See page 3. Order from Miller Service Parts		
Flexible Work Cable w/Heavy-Duty Clamp	234838 234930	20 ft. (6.1 m) cable with quick connect. <i>Order from Miller Service Parts</i> 50 ft. (15.2 m) cable with quick connect.		

Date:

Distributed by:

Total Quoted Price:

